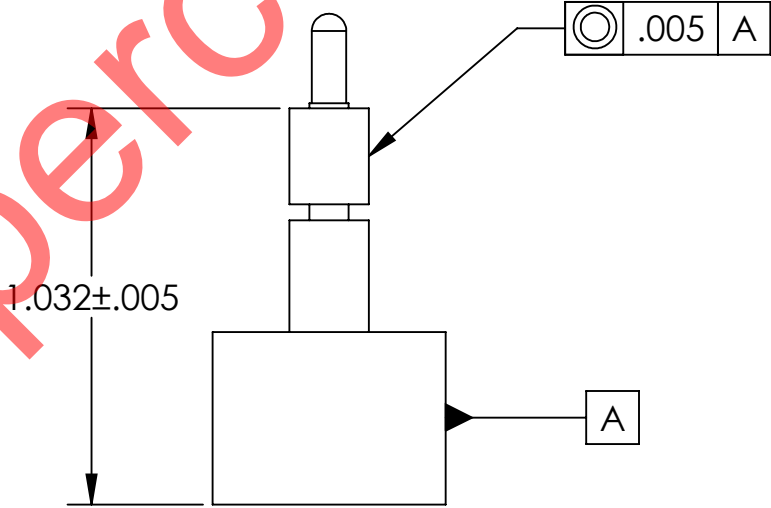
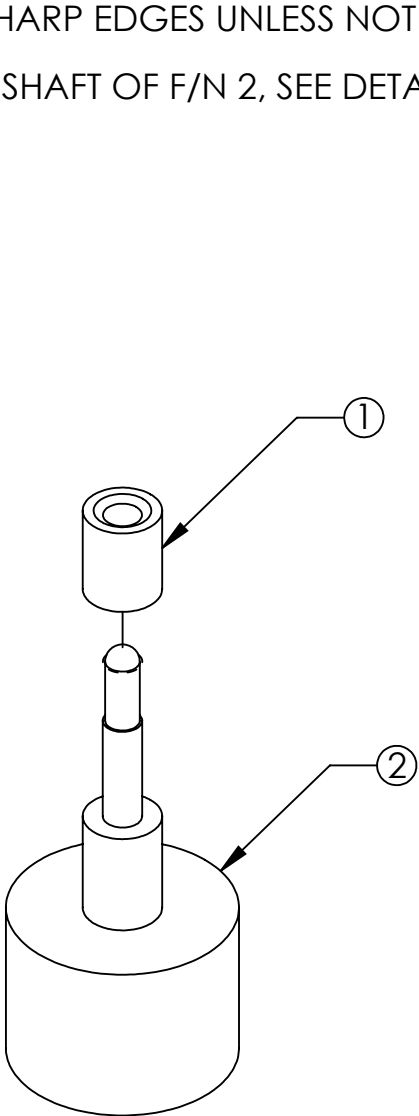


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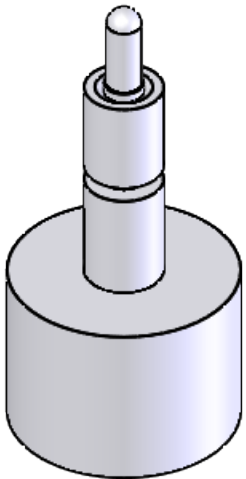
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INCORPORATED ECN 02601	09-02-09	D. BARKER
B	INCORPORATED ECN 06792	09-07-21	J. GARDNER

NOTES:

- 1 MATERIAL: STAINLESS STEEL 440C HARDENED TO ROCKWELL C58 MINIMUM
- 2 MATERIAL: STAINLESS STEEL 430F
- 3 KEEP EDGE SHARP
4. DEBURR AND BREAK ALL SHARP EDGES UNLESS NOTED
5. PRESS FIT F/N 1 ON TO THE SHAFT OF F/N 2, SEE DETAIL A
6. IDENTIFY IAW MPP-120



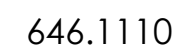
DETAIL A




646.1101

1	2	646.1110	PLUNGER	2	
1	1	646.1111	BUSHING	1	
X		646.1101			
.1101	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
QTY			PARTS LIST		
NEXT ASSY (S)			ORIGINAL DATE (MO-DA-YR) 07-26-07	<div><div><div>DART</div><div>AEROSPACE</div></div><div>3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300</div></div>	
			DRAWN BY E. ANDERSSON		
			CHECKER P. BRAVO		
			DRAWING APPROVAL P. BRAVO 07-26-07		
			CONTRACT No.	PLUNGER ASSY	
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.010 3 PLACE DECIMALS ±.005 ANGLES ±.5°	SIZE B	CAGE CODE 07MZ6
				DWG. NO. 646.1100	REV. B
			SCALE NONE	SHEET 1 OF 3	

8



ORIGINAL DATE (MM-DD-YR)	07-26-07	<div><p>DART AEROSPACE</p><p>APICAL INDUSTRIES, INC. dba DART AEROSPACE</p></div>	7300 ENTERPRISE CT., SUITE A		
DRAWN BY	CHECKER		VISTA, CA. 92081		
E. ANDERSSON	P. BRAVO		(760)-724-5300		
DRAWING APPROVAL (P. BRAVO)					
07-26-07					
CONTRACT NO.		PLUNGER ASSY			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.010 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SIZE	CAGE CODE	DWG. NO.	REV.
		B	07MZ6	646.1100	B
SCALE NONE				SHEET	2 OF 3

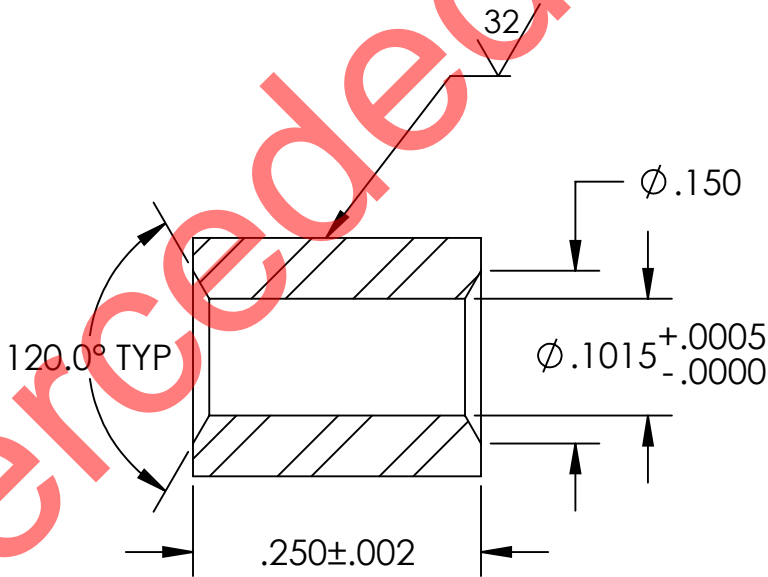
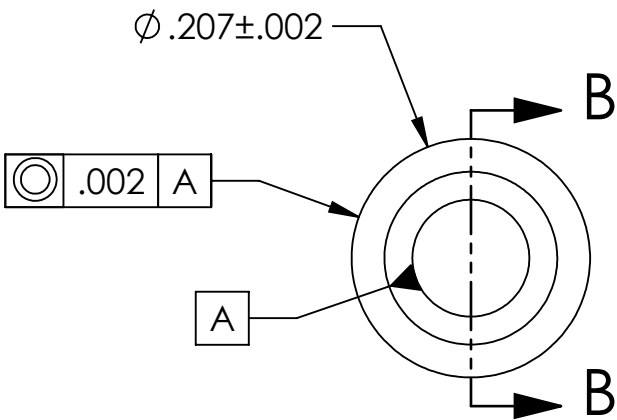
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A

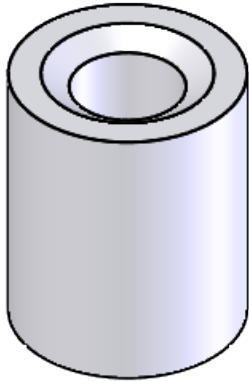
B

C


D



SECTION B-B



646.1111

ORIGINAL DATE (MO-DA-YR) 07-26-07		 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY E. ANDERSSON	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 07-26-07		PLUNGER ASSY	
CONTRACT No.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .010$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		SIZE B	REV. B
		CAGE CODE 07MZ6	DWG. NO. 646.1100
		SCALE NONE	SHEET 3 OF 3